



**Flatsheet Modules for Ceramic membranes By Nano Palayesh Ceram**

Model Code	Body Material	Sheet Qty. per Module	Sheet Type Used	Filtration Area(m <sup>2</sup> ) (For each module)
NPC-FMO-12-30	S.S.304L, S.S.316L, Duplex, Super Duplex, Titanium	200	NPC-F-120	30
NPC-FMO-20-84	S.S.304L, S.S.316L, Duplex, Super Duplex, Titanium	200	NPC-F-200	84

- **Body Material:** S.S.304L, S.S.316L, Duplex, Super Duplex and Titanium
- **Sheet Types Used:** NPC-F-120 and NPC-F-200
- **Sheet Dimensions:**
  - NPC-F-120: 120 mm width, 3 mm channel width, 8 mm thickness, 600 mm length
  - NPC-F-200: 200 mm width, 3 mm channel width, 11 mm thickness, 1000 mm length
- **Filtration Area per Sheet:**
  - NPC-F-120: 0.153 m<sup>2</sup>
  - NPC-F-200: 0.422 m<sup>2</sup>
- **Membrane Material:** Alumina or SiC
- **Coated Layer:** Zirconia, Alumina, SiC
- **Pore Sizes:** 50, 100 and 200 nm
- **Operating temperature limit:** Up to 85°C depending on chemistry
- **Continuous pH limit:** typical ceramics allow full pH 2–12
- **Sheet Qty per Module:** 200 sheets or according to system design
- **Filtration mode:**
  - Submerged suction operation for MBR and similar systems
- **Driving force:** Low pressure suction or low pressure circulation, with transmembrane pressure set by system design and application
- **Hydraulic management:** Air scouring and backpulse options available to control fouling and maintain stable flux
- **Cleaning:** Compatible with acidic, alkaline and oxidizing cleaning chemicals and hot water CIP
- **Engineered for long term durability in harsh wastewater and industrial conditions where polymeric flatsheet membranes fail.**





### Application

FlatSheet ceramic membrane modules are designed for submerged or low-pressure filtration in biological and physico-chemical wastewater treatment systems. Their high mechanical strength, chemical resistance and stable permeate quality make them suitable for a wide range of municipal and industrial water reuse applications.

#### **1- Municipal Wastewater Treatment and Water Reuse**

FlatSheet modules are widely used in new and upgraded municipal wastewater treatment plants where compact footprint and high effluent quality are required. Typical applications include:

- Membrane bioreactors for secondary treatment
- Upgrading conventional activated sludge plants to meet stricter discharge limits
- Wastewater reclamation for irrigation and non-potable reuse
- Decentralized and small community treatment systems

These modules operate at high MLSS concentrations and provide low-turbidity, low-SDI permeate suitable for downstream disinfection and reuse.

#### **2- Industrial Biological Wastewater Treatment**

Flatsheet ceramic membranes are well suited to industrial effluents with high suspended solids, fats, oils and greases and variable organic loads, especially where a biological treatment step is included. Typical applications include:

- Food and beverage industries such as dairy, meat processing, brewery and soft drinks
- Pharmaceutical and cosmetics wastewater with high COD and surfactant content
- Landfill leachate and high-strength organic waste streams treated in MBR or aerobic reactors
- Industrial estates and mixed industrial parks using common wastewater treatment facilities

The ceramic surface resists abrasion and frequent cleaning, providing stable flux under demanding conditions.





### **3- Decentralized, Compact and Mobile Treatment Systems**

Because of their robustness and compact design, flatsheet ceramic modules are often used in:

- Package MBR plants for hotels, resorts, labor camps and remote sites
- Containerized treatment units for emergency or temporary installations
- On-site treatment and reuse systems in buildings and industrial facilities

The modules offer high reliability and simple operation in systems with limited operator attention.

### **4- Tertiary Filtration and Polishing**

FlatSheet ceramic modules can be installed downstream of biological or physico-chemical treatment steps to produce very low suspended solids and low turbidity effluent. Typical uses include:

- Polishing of secondary effluent prior to disinfection
- Pretreatment before RO or NF in reuse schemes
- Replacement or upgrade of sand filters and conventional clarifiers where space is limited

The rigid ceramic structure tolerates hydraulic shocks and frequent backpulse or air-scour cycles.

### **5- Utility and Process Water Recycling**

In industrial facilities, flatsheet ceramic modules facilitate recovery and reuse of lightly contaminated water streams, such as:

- Cleaning and washing water from production lines
- Cooling tower blowdown and utility-water sidestreams after suitable pretreatment
- Mixed low-to-moderate strength wastewaters where stable permeate quality is required

They provide consistent water quality for internal reuse, helping to reduce fresh water demand and wastewater discharge volumes.

